

# Conversion into Servo Gun

## *Convert Secondary Cable Gun into Built-in Transformer Servo Gun*



Secondary-cable style Gun is installed with ART-HIKARI-make MF transformer, special welding power supply and servomotor.

Possible to bring the electrodes to any designated positions.  
Possible for spot welding for 3-ply material combination of “thin + thick + thick plates”.

### **【SPECIFICATION】**

Product Name	Portable Servogun
Rated Capacity	70KVA
Primary Voltage	400V
Rated Frequency	50/60HZ
Duty Cycle	10%
Max. Short-circuit Current	15000A
Max. Welding Force	4KN
Welding Force Adjustment	Program Teaching System
Electrode	Φ13 D type
Drive System	Welding-force Control Type Servomotor
Transformer	AH-MF Transformer
Timer	AH-FFHC (SPOT)