

# Elbow Seam Welder

*Seam Welder for Elbow Tubes for Air conditioners, etc.*

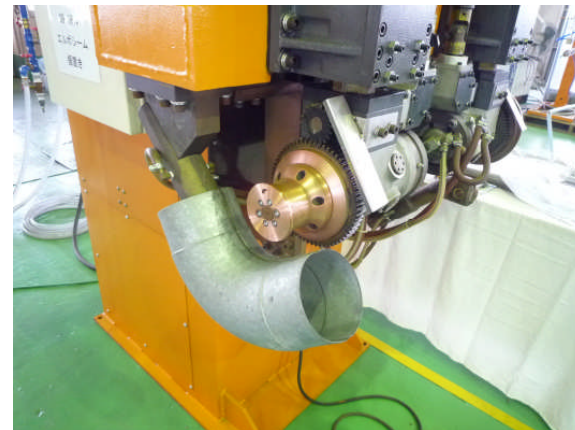


**\*ART-HIKARI-make DC transformer and constant-current timer are used.**

**\*Possible to seam-weld more than  $\Phi 100\text{mm}$  weldpieces with the elbow-shaped welding arm.**

## 【SPECIFICATION】

Product Name	Elbow Seam Welder
Rated Capacity	50KVA
Primary voltage	200V
Rated Frequency	50/60Hz
Duty Cycle	50%
Max. Short-circuit Current	12000A
Electrode Rotation Speed	2 meters/minute
Max. Welding Force	3KN
Synchro system for upper & lower electrodes	Lower Electrode: Free rotation (following Upper Electrode)
Electrode Diameter	Upper:250 $\phi$ / Lower:90 $\phi$
Transformer	AH-DC Transformer
Timer	STC-951



Remarks: Electrode Rotation Speed does not mean Welding Speed.