

Flat Seam Welder

Flat Seam Welder with which 10 sets of welding parameters can be input for one workpiece



*ART-HIKARI-make DC transformer and constant-current time are used.

*Possible to input 10 sets of welding parameters for one workpiece such as current, speed, weld time, downtime and distance.

【SPECIFICATION】

Product Name	Flat Seam Welder
Rated Capacity	300KVA
Primary voltage	200V
Rated Frequency	50/60Hz
Duty Cycle	50%
Max. Short-circuit Current	30000A
Electrode Rotation Speed	2 meters/minute
Max. Welding Force	6KN
Electrode Stroke	50mm
Electrode Diameter	340 ϕ
Transformer	AH-DC Transformer
Timer	STC-951

Remarks: Electrode Rotation Speed does not mean Welding Speed.