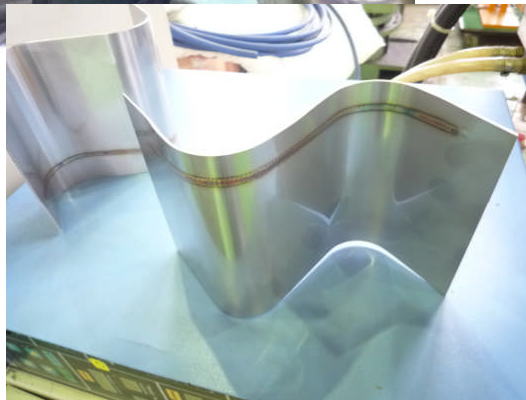
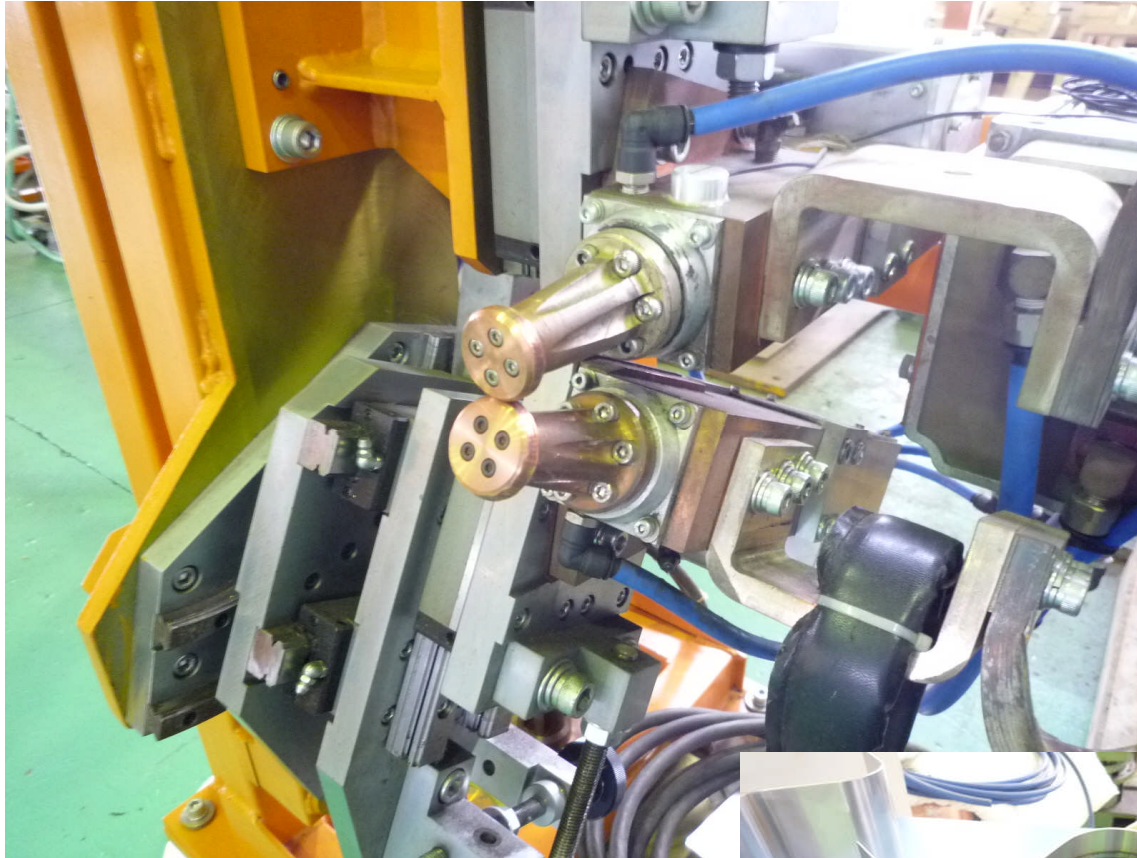


# Welder for S-shaped Workpieces

## *Seam Welder with Upper and Lower Small-diameter Electrodes of 26mm $\phi$*



\*ART-HIKARI-make DC transformer and constant-current timer are used.

\*Electrode drive is two-wheeled with upper and lower synchronous electrodes.

\*Possible to seam-weld S-shaped workpieces with upper and lower electrodes of 26  $\phi$ .

### 【SPECIFICATION】

|                            |   |
|----------------------------|---|
| Product Name               | Welder for S-shaped Work Pieces               |
| Rated Capacity             | 60KVA   |
| Primary voltage            | 200V  |
| Rated Frequency            | 50/60Hz                                       |
| Duty Cycle                 | 50%   |
| Max. Short-circuit Current | 15000A  |
| Electrode Rotation Speed   | 2 meters/minute                               |
| Max. Welding Force         | 2.5KN   |
| Electrode Diameter         | 26 $\phi$ each for Upper and Lower Electrodes |
| Transformer                | ARO60KVA                                      |
| Timer                      | STC-951                                       |

Remarks: Electrode Rotation Speed does not mean Welding Speed.

## ART-HIKARI

Subject to change without notice for further improvement