

Vertical Seam Welder

DC-type Vertical Seam Welder : Weldable for Thick Plates and Aluminum



*ART-HIKARI-make DC transformer and constant-current timer are used.

*The DC system enables stable seam-welding for any sleeve length of workpieces.

*Possible for seam-welding 2t + 2t aluminum.

【SPECIFICATION】

Product Name	Vertical Seam Welder
Rated Capacity	150KVA
Primary voltage	200V
Rated Frequency	50/60Hz
Duty Cycle	50%
Max. Short-circuit Current	20000A
Electrode Rotation Speed	2 meters/minute
Max. Welding Force	10KN
Electrode Stroke	50mm
Electrode Diameter	280 φ
Transformer	AH-DC Transformer
Timer	STC-951

Remarks: Electrode Rotation Speed does not mean Welding Speed.