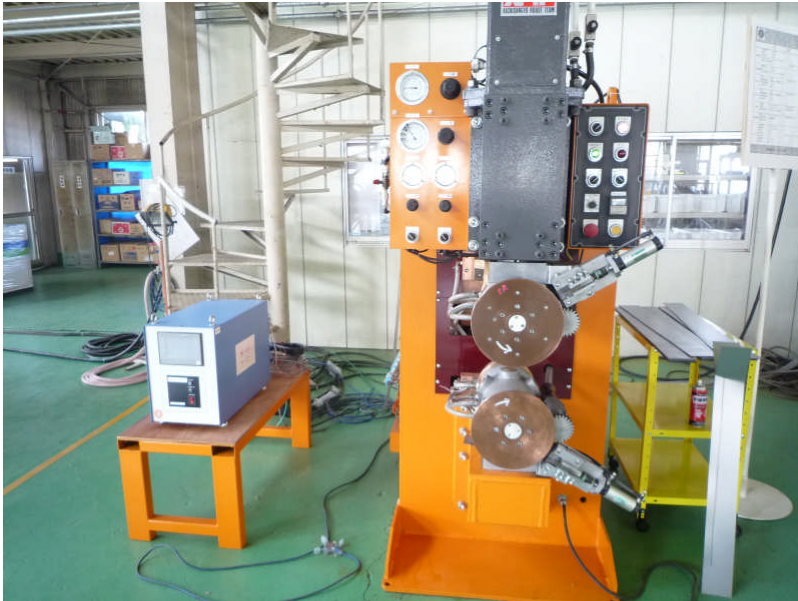


High-speed Horizontal Seam Welder (MF280)

Maximum 20 meters/minute Horizontal Seam Welder



***Possible to seam-weld for maximum 20 meters/minute, using ART-HIKARI-make MF transformer and special welding power supply.**

【SPECIFICATION】

Product Name	High-speed Horizontal Seam Welder
Rated Capacity	280KVA
Primary voltage	3 ϕ 400V
Rated Frequency	50/60Hz
Duty Cycle	50%
Max. Short-circuit Current	30000A
Electrode Rotation Speed	20 meters/minute
Max. Welding Force	6KN
Electrode Stroke	Air Cylinder
Electrode Diameter	250 ϕ
Transformer	AH-MF
Timer	AH-FFHC

【Application Example】

SPCC 1.2t+1.2t

20 meters/minute

*The welding speed may vary depending on the thicknesses of weld pieces.



Remarks: Electrode Rotation Speed does not mean Welding Speed.